

[ESC Windows SDK]

[Printer ESC Command Development Manual v2.3.1]

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1. Information of the Manual

This SDK manual provides the dll file information for Windows application development. We continuously promote and update the function and quality of all our products. Any change to the product specification and the manual will be without any further notice.

2. Operation System

Windows 10 or above

3. remark

When error code Return Value is greater than 0, it is the internal error of Windows system, please refer to related help file.

4. Method

4.1. PrinterCreator

Set up the target printer of specified model (the printer object must be created before any printer operation).

```
int PrinterCreator(  
    void** handle,  
    const char* model  
);
```

Parameter:

*void** handle*

[in,out] The created target printer object.

const char model*

[in] Specify the model of target printer.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument

4.2. ReleasePrinter

The method is to release the resources of the printer object (the created printer object must be released after the operation is completed).

```
int ReleasePrinter (  
    void* hPrinter  
);
```

Parameter:*void* hPrinter*

[in] Handle to the target printer object that needs to be released

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory

4.3. OpenPort

Open the communication port and connect with the printer. After successfully connected, other functions can be used. If failed connecting, please check the error information. Currently it supports USB, internet, serial interface.

```
int OpenPort (void* hPrinter,const TCHAR* setting);
```

```
int OpenPortA(void* handle, const char* setting);
```

Parameter:*void* hPrinter*

[in] The created target printer object.

setting

[in] Set the communication port parameters to connect to the target printer. See the table below for details:

Configuration List:

Type	Configuration	Description	Sample
USB	USB,Model/PortNum	USB,printer model USB,The port number If you connect multiple printers of different models of our company at the same time, it is recommended to use "USB, model" to connect	USB,4B-2054A USB,USB031
NET	NET, IP address (IPV4)[,port]	Specify the IPAddress and port.If no port is specified,The default port is 9100.	NET,192.168.1.10 NET,192.168.1.10,9100
COM	COMn,rate	Specify the number and baud rate of connected serial port	COM10,19200
LPT	LPTn	Specify the number of connected parallel port.	LPT3

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_USB_DEVICE_NOT_FOUND	-17	Failed, device not found

ERROR_IO_OPEN_FAILED	-8	Failed to open port
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4.4. ClosePort

This function is to close the communication port and disconnect with the printer.

```
int ClosePort (
    void* hPrinter
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory

4.5. WriteData

This function is to send data to the printer.

```
int WriteData(
    void* hPrinter,
    unsigned char* buffer,
    unsigned int size
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

unsigned char buffer*

[in] The data sent to the printer (hex string).

unsigned int size

[in] The length of the sent data.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out

4.6. ReadData

This function is to read the printer data.

```
int ReadData(  
    void* hPrinter,  
    unsigned char* buffer,  
    unsigned int size  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

unsigned char buffer*

[in] Printer data to be read.

unsigned int size

[in] The length of the data to be read.

Return Value:

Code	Value	Description
>0	>0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_OPEN_FAILED	-8	Failed to open port

4.7. FindPrinters

This function enables the discovery of printers across different connection types—network (IP), Serial port, and USB.

```
int FindPrinters(  
    const char* type,  
    void (*callback)(char*)  
)
```

Parameter:

const char type*

[in] Kind of printer need to find: COM, NET, USB

*void (*callback)(char*)*

[in] Device callback found through search. WiFi mode callback IP address, Example:"192.168.2.10";USB Mode callback hardware ID, Example:"USB029" ;Serial port mode callback serial port number, Example:"COM23".

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_UDP_SEARCH_FAIL	-22	UDP search failed
Other values	Other values	the error code returned by the Windows system

4.8. PrinterInitialize

Clear the data in the print buffer and reset the printer modes to the modes that were in effect when power was turned on.

Any macro definitions are not cleared.

Offline response selection is not cleared.

Contents of user NV memory are not cleared.

NV graphics (NV bit image) and NV user memory are not cleared.

The maintenance counter value is not effected by this command.

The specifying offline response isn't cleared.

```
int PrinterInitialize(  
    void* hPrinter  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.9. SetTextLineSpace

Set the line spacing to $\text{lineSpace} \times (\text{vertical or horizontal motion unit})$.

When standard mode is selected, the vertical motion unit is used.

When page mode is selected, the vertical horizontal motion unit is used for the print direction.

```
int SetTextLineSpace(  
    void* hPrinter,  
    int lineSpace  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int lineSpace

[in] Set the line spacing of characters $0 \leq \text{linespace} \leq 255$.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success

ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.10. CancelPrintDataInPageMode

In page mode, delete all the print data in the current print area.

```
int CancelPrintDataInPageMode(
    void* hPrinter
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.11. GetPrinterState

This function is for getting the printer real-time state.

```
int GetPrinterState(
    void* hPrinter,
    unsigned int* printerStatus
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

*unsigned int * printerStatus*

[in] Pinter real-time state, when returning to multi-state, value is showed as accumulation, return state please refer to below:

printerStatus	bit	function	value	decimal value
1	0	fixed to 0	0	0
	1	fixed to 1	1	2
	2	One or two cash boxes open	0	0
		Both cash boxes are closed	1	4
	3	online	0	0

		Offline	1	8
	4	fixed to 1	1	16
	5,6	fixed to 0	0	0
	7	fixed to 0	0	0
2	0	fixed to 0	0	0
	1	fixed to 1	1	2
	2	The upper cover is closed	0	0
		The upper cover is open	1	4
	3	Paper feed key not pressed	0	0
		Press the paper feed key	1	8
	4	fixed to 1	1	16
	5	Printer has paper	0	0
		Printer is out of paper	1	32
	6	No error conditions	0	0
		error condition	1	64
3	7	fixed to 0	0	0
	0	fixed to 0	0	0
	1	fixed to 1	1	2
	2	undefined	0	0
	3	Cutter without error	0	0
		Cutter error	1	8
	4	fixed to 1	1	16
	5	No unrecoverable errors	0	0
		There is an unrecoverable error	1	32
	6	Print head temperature and voltage are normal	0	0
		Print head temperature or voltage is out of range	1	64
4	7	fixed to 0	0	0
	0	fixed to 0	0	0
	1	fixed to 1	1	2
	2,3	enough paper	0	0
		Paper is about to run out	1	12
	4	fixed to 1	1	16
	5,6	Printer has paper	0	0
		printer is out of paper	1	96
	7	fixed to 0	0	0

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.12. GetPrinterStatell

This function is for getting the printer real-time state.

```
int GetPrinterStatell(
    void* hPrinter,
    unsigned int* printerStatus
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

*unsigned int * printerStatus*

[out] Pinter real-time state, when returning to multi-state, value is showed as accumulation, return state please refer to below:

bit	function	value	decimal value
0	Printing	1	1
1	Head opened	2	2
2	Out of paper	4	4
3	Paper near empty	6	6
4	Cash drawer open	16	10
5	Other error	32	20
6	Cutter error	64	40
7	Print head overheart	128	80

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_READ_FAILED	-11	Failed to read file
Other values	Other values	the error code returned by the Windows system

4.13. SetCodePage

Select character code table.

```
int SetCodePage(
    void* hPrinter,
    int characterSet
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int characterSet

[in] Select code page setting.

Value	Description	Value	Description
0	PC437(Std.Europe)	56	PC861(Icelandic)
1	Katakana	57	PC863(Canadian)
2	PC850(Multilingual)	58	PC865(Nordic)
3	PC860(Portugal)	59	PC866(Russian)
4	PC863(Canadian)	60	PC855(Bulgarian)
5	PC865(Nordic)	61	PC857(Turkey)

6	West Europe	62	PC862(Hebrew)
7	Greek	63	PC864(Arabic)
8	Hebrew	64	PC737(Greek)
9	East Europe	65	PC851(Greek)
10	Iran	66	PC869(Greek)
16	WPC1252	67	PC928(Greek)
17	PC866(Cyrillic#2)	68	PC772(Lithuanian)
18	PC852(Latin2)	69	PC774(Lithuanian)
19	PC858	70	PC874(Thai)
20	IranII	71	WPC1252(Latin-1)
21	Latvian	72	WPC1250(Latin-2)
22	Arabic	73	WPC1251(Cyrillic)
23	PT1511251	74	PC3840(IBM-Russian)
24	PC747	75	PC3841(Gost)
25	WPC1257	76	PC3843(Polish)
27	Vietnam	77	PC3844(CS2)
28	PC864	78	PC3845(Hungarian)
29	PC1001	79	PC3846(Turkish)
30	Uigur	80	PC3847(Brazil-ABNT)
31	Hebrew	81	PC3848(Brazil)
32	WPC1255(Israel)	82	PC1001(Arabic)
255	Thai	83	PC2001(Lithuan)
33	WPC1256	84	PC3001(Estonian-1)
50	PC437(Std.Europe)	85	PC3002(Eston-2)
51	Katakana	86	PC3011(Latvian-1)
52	PC437(Std.Europe)	87	PC3012(Tatv-2)
53	PC858(Multilingual)	88	PC3021(Bulgarian)
54	PC852(Latin-2)	89	PC3041(Maltese)
55	PC860(Portuguese)		

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.14. SetInternationalCharacter

Select an international character set.

```
int SetInternationalCharacter(
    void* hPrinter,
    int characterSet
);
```

Parameter:

void hPrinter*
[in] The created target printer object.

int **characterSet**

[in] Select international character setting.

Default: U.S.A.

Value	Description
0	U.S.A
1	France
2	Germany
3	U.K.
4	Denmark I
5	Sweden
6	Italy
7	Spain
8	Japan
9	Norway
10	Denmark II
11	Spain II
12	Latin America
13	Korean
14	Slovenia / Croatia
15	Chinese

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.15. CutPaper/CutPaperWithDistance

Feed paper to (cutting position + distance × vertical motion unit) and execute a full cut (cuts the paper completely) or execute a partial cut (one point left uncut), then feed paper to the print start position.

```
int CutPaper(  
    void* hPrinter,  
    int cutMode  
);  
int CutPaperWithDistance(  
    void* hPrinter,  
    int distance  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int cutMode

[in] Paper cut mode. Execute a full cut or a partial cut.

Paper Cut Mode	Value	Description
FULL_CUT	0	Full cut
PARTIAL_CUT	1	Partial cut

int distance

[in] Specify a range of paper cut $0 \leq \text{distance} \leq 255$.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.16. FeedLine

Print the data in the print buffer and feed lines, when printer in page mode, only the print position moves, and the printer does not perform actual printing.

```
int FeedLine(  
    void* hPrinter,  
    int lines  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int lines

[in] Set lines of paper feed $0 \leq \text{lines} \leq 255$.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.17. PrintAndFeedLine

The function is to print the data in the print buffer and feed one line of paper.

```
int PrintAndFeedLine(  
    void* hPrinter
```

)

Parameter:

void hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.18. OpenCashDrawer

This function is for opening the cash drawer(printer should be connected with cash drawer).

```
int OpenCashDrawer(  
    void* hPrinter,  
    int pinMode,  
    int onTime,  
    int ofTime  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int pinMode

[in] Select the pin which cash drawer connected.

Pin	Value	Description
CASDRAWER_1	0	Pin 2
CASDRAWER_2	1	Pin 5

int onTime

[in] Set the start time of pulse, onTime*2ms.

int ofTime

[in] Set the end time of pulse, ofTime*2ms.

Remark: When the setting value of end time is less than that of start time, end time is equal to the start time.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.19. PrintText

This function is for printing printer text with attribute.

```
int PrintText(  
    void* hPrinter,  
    const char* data,  
    int alignment,  
    int textSize  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

const char data,*

[in] The text data which needs to print.

int alignment

[in] The alignment method of text.

Alignment Method	Value	Description
ALIGNMENT_LEFT	0	Left alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_RIGHT	2	Right alignment

int textSize

[in] Set the text size (It will not be printed if the text length exceeds print paper area).

Set text width:

Text Width	Value	Description
TEXT_SIZE_0WIDTH	0	Text width × 1
TEXT_SIZE_1WIDTH	16	Text width × 2
TEXT_SIZE_2WIDTH	32	Text width × 3
TEXT_SIZE_3WIDTH	48	Text width × 4
TEXT_SIZE_4WIDTH	64	Text width × 5
TEXT_SIZE_5WIDTH	80	Text width × 6
TEXT_SIZE_6WIDTH	96	Text width × 7
TEXT_SIZE_7WIDTH	112	Text width × 8

Set text height:

Text Height	Value	Description
TEXT_SIZE_0HEIGHT	0	Text height × 1
TEXT_SIZE_1HEIGHT	1	Text height × 2
TEXT_SIZE_2HEIGHT	2	Text height × 3
TEXT_SIZE_3HEIGHT	3	Text height × 4
TEXT_SIZE_4HEIGHT	4	Text height × 5
TEXT_SIZE_5HEIGHT	5	Text height × 6
TEXT_SIZE_6HEIGHT	6	Text height × 7
TEXT_SIZE_7HEIGHT	7	Text height × 8

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument

ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.20. SetRelativeHorizontal

Set relative horizontal printing position.

```
int SetRelativeHorizontal(
    void* hPrinter,
    int position
)
```

Parameter:

void hPrinter*

[in] The created target printer object.

int position

[in] relative position

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.21. PrintTextS

This function is for printing printer text.

```
int PrintTextS(
    void* hPrinter,
    const char* data
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

const char data,*

[in] The text data which needs to print.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument

ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.22. PrintBarcode

This function is for printing bar code. In standard mode, only when bar code print position is in new line or without data in buffer can print normally. In page mode, when the command of printing bar code is not received, the bar code data will be saved in buffer and print will not be executed.

```
int PrintBarcode(
    void* hPrinter,
    int bcType,
    const char* bcData,
    int width,
    int height,
    int alignment,
    int hriPosition
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int bcType

[in] Set bar code type.

const char bcData,*

[in] Bar code data.

Bar Code Type	Value	Bar Code Data Length	Effective Data Range
BARCODE_UPC_A	65	$11 \leq n \leq 12$	$48 \leq \text{data} \leq 57$
BARCODE_UPC_E	66	$11 \leq n \leq 12$	$48 \leq \text{data} \leq 57$
BARCODE_EAN13 BARCODE_JAN13	67	$12 \leq n \leq 13$	$48 \leq \text{data} \leq 57$
BARCODE_EAN8 BARCODE_JAN8	68	$7 \leq n \leq 8$	$48 \leq \text{data} \leq 57$
BARCODE_CODE39	69	$1 \leq n \leq 255$	$48 \leq \text{data} \leq 57, 65 \leq \text{data} \leq 90,$ $\text{data} = 32, 36, 37, 43, 45, 46, 47$
BARCODE_ITF	70	$1 \leq n \leq 255$ (even number)	$48 \leq \text{data} \leq 57$
BARCODE_CODABAR	71	$1 \leq n \leq 255$	$48 \leq \text{data} \leq 57, 65 \leq \text{data} \leq 68,$ $\text{data} = 36, 43, 45, 46, 47, 58$
BARCODE_CODE93	72	$1 \leq n \leq 255$	$0 \leq \text{data} \leq 127$
BARCODE_CODE128	73	$2 \leq n \leq 255$	$0 \leq \text{data} \leq 127$
BARCODE_STANDAR D PDF417	101	$2 \leq n \leq 928$	$0 \leq \text{data} \leq 255$
BARCODE_TRUNCAT E D_PDF417	102	$2 \leq n \leq 928$	$0 \leq \text{data} \leq 255$

BARCODE_QRCODE1	103	2≤n≤928	0≤data≤255
BARCODE_QRCODE2	104	2≤n≤928	0≤data≤255

int width

[in] Bar code width effective value range: 1-6, when bar code print width exceeds printable area, bar code print will not be executed. The parameter is ineffective for 2D code.

int height

[in] Set bar code print height. Effective range:1-255, this parameter is ineffective for 2D code.

int alignment

[in] Set bar code alignment method.

Alignment Method	Value	Description
ALIGNMENT_LEFT	0	Left alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_RIGHT	2	Right alignment

int hriPosition

[in] Set bar code visible character position.

Position	Value	Description
BRACODE_HRI_NONE	0	Not print visible character
BRACODE_HRI_ABOVE	1	Print visible character above bar code
BRACODE_HRI_BELOW	2	Print visible character below bar code
BRACODE_HRI_BOTH	3	Print visible character above/below bar code

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.23. PrintSymbol

This function is for printing QR code.

```
int PrintSymbol(
    void* hPrinter,
    int type,
    const char* data,
    int errLevel,
    int width,
    int height,
    int alignment
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int type

[in] QR code type.

Type	Value	Description
------	-------	-------------

BARCODE_STANDARD_PDF417	101	Standard sample PDF417 code
BARCODE_TRUNCATED_PDF417	102	Simple sample PDF417 code
BARCODE_QRCODE1	103	QR Code sample 1
BARCODE_QRCODE2	104	QR Code sample 2

const char data,*

[in] QR code data.

Data Length	Data Range
1≤n≤7089	0≤data≤255

int errLevel

[in] QR code setting error correction level.

Error Correction	Value	Code or Error-tolerant Rate
PDF417_ERROR_CORRECTION_LEVEL_0	48	2
PDF417_ERROR_CORRECTION_LEVEL_1	49	4
PDF417_ERROR_CORRECTION_LEVEL_2	50	8
PDF417_ERROR_CORRECTION_LEVEL_3	51	16
PDF417_ERROR_CORRECTION_LEVEL_4	52	32
PDF417_ERROR_CORRECTION_LEVEL_5	53	64
PDF417_ERROR_CORRECTION_LEVEL_6	54	128
PDF417_ERROR_CORRECTION_LEVEL_7	55	256
PDF417_ERROR_CORRECTION_LEVEL_8	56	512
QRCODE_ERROR_CORRECTION_LEVEL_L	48	7%
QRCODE_ERROR_CORRECTION_LEVEL_M	49	15%
QRCODE_ERROR_CORRECTION_LEVEL_Q	50	25%
QRCODE_ERROR_CORRECTION_LEVEL_H	51	30%

int width

[in] QR code width 0≤n≤255.

int height

[in] QR code height 0≤n≤255 (This parameter is ineffective for QR Code).

int alignment

[in] QR code alignment method

Alignment Method	Value	Description
ALIGNMENT_LEFT	0	Left alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_RIGHT	2	Right alignment

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.24. PrintImage

Print specified image (support bmp, jpg, gif, etc.). In page mode, the bit images is only stored in the print buffer and is not printed.

Note: The image width should not exceed the printing width.

```
int PrintImage(  
    void* hPrinter,  
    const char* imagePath,  
    int scaleMode  
);  
int PrintImageW(  
    void* hPrinter,  
    const TCHAR* imagePathW,  
    int scaleMode  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

const char imagePath*

const wchar_t imagePathW*,

[in] The complete path of image.

int scaleMode

[in] The scale mode for printing image.

Mode	Value	Description
PRINT_IMAGE_NORMAL	0	Normal mode
PRINT_IMAGE_DOUBLE_WIDTH	1	Double-width mode
PRINT_IMAGE_DOUBLE_HEIGHT	2	Double-height mode
PRINT_IMAGE_QUADRUPLE	3	Quadruple mode

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.25. DefineNVImageCompatible

Define the NV bit image in the NV graphics area. It is able to download several pictures at the same time. The downloaded pictures are numbered from 1. This function is supported only by some printer models and may not be supported by future models.

Note: The image width should not exceed the printing width.

```
int DefineNVImageCompatible(  
    void* hPrinter,
```

```

        const char**filePathList,
        int imageQty
    );
int DefineNVImageCompatibleW(
    void* hPrinter,
    const TCHAR** fileNameListW,
    int imageQty
);

```

Parameter:

void hPrinter*

[in] The created target printer object.

*const char**filePathList*

*const wchar_t** fileNameListW,*

[in] The specified image path list.

int imageQty

[in] The specified image quantity.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.26. PrintNVImageCompatible

Print the NV bit image downloaded by <DefineNVImageCompatible>. This function is supported only by some printer models and may not be supported by future models. It is recommended to use NV graphics function <PrintNVImage>.

```

int PrintNVImageCompatible(
    void* hPrinter,
    int imgNo,
    int scaleMode
);

```

Parameter:

void hPrinter*

[in] The created target printer object.

int imgNo

[in] Print specified nth image (the image serial number which undefined in NV buffer area will not be printed) 1≤n≤255.

int scaleMode

[in] The scale mode for printing image.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument

ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.27. SelectPageMode

Switch from standard mode to page mode (only effective when printer supports page mode and in standard mode).

```
int SelectPageMode(
    void* hPrinter
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.28. SelectStandardMode

Switch from page mode to standard mode (only effective in page mode).

```
int SelectStandardMode(
    void* hPrinter
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.29. SelectPrintDirectionInPageMode

In page mode, select printer print direction. This function is only effective in page mode.

```
int SelectPrintDirectionInPageMode(  
    void* hPrinter,  
    int direction  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int direction

[in] Select print direction.

Print Direction	Value	Description	Start Position
PRINT_DIRECTION_LEFT_TO_RIGHT	0	Left->Right	Top left corner
PRINT_DIRECTION_BOTTOM_TO_TOP	1	Bottom->Top	Bottom left corner
PRINT_DIRECTION_RIGHT_TO_LEFT	2	Right->Left	Bottom right corner
PRINT_DIRECTION_TOP_TO_BOTTOM	3	Top->Bottom	Top right corner

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.30. SetAbsoluteVerticalPrintPositionInPageMode

In page mode, set the vertical print position (when print start position is top left corner or bottom right corner, is vertical position setting. When print start position is bottom left corner or top right corner, is horizontal setting).

```
int SetAbsoluteVerticalPrintPositionInPageMode(  
    void* hPrinter,  
    int position  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int position

[in] Set vertical position.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.31. PrintAndReturnStandardMode

Print and return standard mode (only effective in page mode).

```
int PrintAndReturnStandardMode(
    void* hPrinter
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.32. SetPrintAreaInPageMode

In page mode, set the size and the logical origin of the print area. Both print area width and height cannot be set to 0.

```
int SetPrintAreaInPageMode(
    void* hPrinter,
    int horizontal,
    int vertical,
    int width,
    int height
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int horizontal

[in] Set horizontal position of print start(range: 0-32000, unit: dot).

int vertical

[in] Set vertical position of print start(range: 0-32000, unit: dot).

int width

[in] Set horizontal width of printable area.

int height

[in] Set vertical height of printable area.

When print width is 80mm: horizontal start point = 0, vertical start point = 0, width = 576, height =

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.33. PrintDataInPageMode

Print data in page mode, and not return standard mode after printing (only effective in page mode).

```
int PrintDataInPageMode(  
    void* hPrinter  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.34. SetAbsolutePrintPosition

Moves the print position to $n \times$ (horizontal or vertical motion unit) from the left edge of the print area.

The printer ignores any setting that exceeds the print area.

When standard mode is selected, the horizontal motion unit is used.

When page mode is selected, the horizontal or vertical motion unit is used for the print direction.

```
int SetAbsolutePrintPosition(  
    void* hPrinter,  
    int position  
);
```

Parameter:*void* hPrinter*

[in] The created target printer object.

int position

[in] Horizontal print start position.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.35. PositionNextLabel

Print the label and locate the start position of next label.

```
int PositionNextLabel(
    void* hPrinter
);
```

Parameter:*void* hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.36. SetAlign

Set print justification. The justification has no effect in page mode.

```
int SetAlign(
    void* hPrinter,
    int align
);
```

Parameter:*void* hPrinter*

[in] The created target printer object.

int align

[in] Set the justification.

Align	Justification
0,48	Left
1,49	Center
2,50	Right

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.37. SetTextBold

Turn emphasized mode on or off.

```
int SetTextBold(  
    void* hPrinter,  
    int    bold  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int bold

[in] Set the emphasized mode for the text.

0 : emphasized mode is turned off.

1 : emphasized mode is turned on.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.38. SetTextFont

Set the text font.

```
int SetTextFont(  

```

```

        void* hPrinter,
        int    font
    );

```

Parameter:

void hPrinter*

[in] The created target printer object.

int font

[in] Set the font type.

Font	Type
0,48	Font A
1,49	Font B

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.39. SetHorizontalAndVerticalMotionUnits

Set the motion units in the horizontal direction and vertical direction.

```

int SetHorizontalAndVerticalMotionUnits(
    void* hPrinter,
    int horizontal,
    int vertical
);

```

Parameter:

void hPrinter*

[in] The created target printer object.

int horizontal

[in] Horizontal motion unit $0 \leq \text{horizontal} \leq 255$.

int vertical

[in] Vertical motion unit $0 \leq \text{vertical} \leq 255$.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.40. EnableBlackMark

This function is used to enable/disable the black mark function.

```
int EnableBlackMark (  
    void* hPrinter,  
    int enable  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int enable

[in] 0 means to turn off the black mark function, non-zero means to enable the black mark function

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.41. SetBlackMarkDistance

This function is used to set the distance between black marks.

```
int SetBlackMarkDistance(  
    void* hPrinter,  
    int distance  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int distance

[in] Set the black mark interval length, in dots, the value range is $400 \leq \text{distance} \leq 4000$

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.42. SetBlackMarkHeight

This function is used to set the distance between black marks.

```
int SetBlackMarkHeight(  
    void* hPrinter,  
    int height  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int height

[in] Set the height of the black mark, in points, the value range is $24 \leq \text{height} \leq 240$

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.43. DefineUserDefinedCharacters

This function is used to customize the download character set.

```
int DefineUserDefinedCharacters(  
    void* hPrinter,  
    unsigned char* data  
    int size  
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

unsigned char data*

[in] Custom character set data, including header information. The specific structure is as follows

: fonttype c1 c2 name[32] fontdata[d1...dk]

When fonttype=0, the font is fontA;

When fonttype=1, the font is fontB;

c1 c2 represents a custom character range($32 \leq c1 \leq c2 \leq 255$)

name: 32 characters can be used to represent the name of the user-defined character set

fontdata: font data

int size

[in] incoming data length

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.44. DeleteUserDefinedCharacter

This function is used to cancel the user-defined character set.

```
int DeleteUserDefinedCharacter(
    void* hPrinter,
    int n
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int n

[in] Cancel the character whose code is n among the user-defined characters.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

4.45. GoHomeWithBlackMark

Feed the black mark paper to the printing start position.

```
int GoHomeWithBlackMark(
    void* hPrinter
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle

ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the Windows system

- [note]
- This command is activated only when the black mark function is enabled.
 - This command sets the next print position at the beginning of a line.
 - Even if this command is executed at the print start position of the marked paper, the printer does not feed the paper to the next print start position.
 - This command needs to be used when using the black mark function

4.46. SetBlackMarkAdjust

Feed the black mark paper to the printing start position.

```
int SetBlackMarkAdjust(
    void* hPrinter,
    int func,
    int direction,
    int offset
);
```

Parameter:

void hPrinter*

[in] The created target printer object.

int func

[in] The value 1 is used to set the starting printing position, and the value 2 is used to set the starting cutting position.

int direction

[in] Specify the direction of adjustment, 0/48 is specified as the direction of paper feeding, and 1/49 is specified as the opposite direction of the system.

int offset

[in] Position distance, unit:dot.

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the system

4.47. FirmwareUpgrade

This function is used to upgrade printer firmware


```

int FirmwareUpgrade(
    const TCHAR* ioSettings,
    const TCHAR* cFileName,
    void (*progressCallback)(float)
);
int FirmwareUpgradeA(const char* ioSettings, const char* cFileName, void (*callback)(float));

```

Parameter:

TCHAR ioSettings*

[in] Set the communication port parameters to connect to the target printer. See the table below for details:

Configuration List:

Type	Configuration	Description	Sample
USB	USB,Model/PortNum	USB,printer model USB,The port number If you connect multiple printers of different models of our company at the same time, it is recommended to use "USB, model" to connect	USB,4B-2054A USB,USB031
NET	NET, IP address (IPV4)[,port]	Specify the IPAddress and port.If no port is specified,The default port is 9100.	NET,192.168.1.10 NET,192.168.1.10,9100
COM	COMn,rate	Specify the number and baud rate of connected serial port	COM10,19200

const TCHAR cFileName*

[in] Firmware file path

*void (*progressCallback)(float)*

[out] update progress callback

describe	Value
update progress	0~1
Update success	0
Failed to read firmware file	-26
Failed read exception	-11
CRC verification failed	-28
Failed to obtain firmware version information	-27
The firmware does not match the printer	-24

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the system

4.48. SearchEscNetDevice

This function is used to search for printer network information in the local area network.

```
int SearchEscNetDevice(  
    int revTimeout,  
    void (*callback)(char*)  
);
```

Parameter:

int revTimeout

[in] timeout

*void (*callback)(char*)*

[out] Search for the callback of the printing device, the specific fields are as follows.

Ipv4 information, eg:{"type":5,"datas":{"mac_addr":"00:11:22:33:44:55", "ip":"192.168.5.223", "mask":"255.255.255.0", "gateway":"192.168.5.1", "dhcp":false}}

Ipv6 information, eg:{"type":6,"datas":{"mac_addr":"00:11:22:33:44:55", "ipv6_local":"fe80::256:daff:fe4d:257b", "ipv6_user":"fe80::256:daff:fe4d:257c", "dhcp":false}}

fields	Description
type	Message type, 5 represents IPv4 network information, 6 represents IPv6 network information
mac_addr	Indicate the MAC address of the network card
ip	Ipv4 address
mask	Subnet mask
gateway	Default gateway
dhcp	Automatically obtain IP address
ipv6_local	Ipv6 local address
ipv6_user	Ipv6 user address

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the system

4.49. SetEscNetInfo

This function is used to set IPv4 network information based on the printer's MAC address.

```
int CALL_STACK SetEscNetInfo(  
    const char* mac,  
    const char* ipAddress,  
    const char* mask,  
    const char* gateway,  
    unsigned char dhcp  
);
```

Parameter:

```

const char* mac
    [in] mac address, eg: 00:11:22:33:44:55
const char* ipAddress
    [in] ip address, eg: 192.168.5.223
const char* mask
    [in] Subnet mask, eg: 255.255.255.0
const char* gateway
    [in] Default gateway, eg: 192.168.5.1
unsigned char dhcp
    [in] dhcp 1 is on, 0 is off

```

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the system

4.50. SetEscNetInfoV6

This function is used to set IPv6 network information based on the printer's MAC address.

```

int SetEscNetInfoV6(
    const char* mac,
    const char* ipAddress,
    unsigned char dhcp
)

```

Parameter:

```

const char* mac
    [in] mac address, eg: 00:11:22:33:44:55
const char* ipAddress
    [in] ipv6 user address, eg: fe80::256:daff:fe4d:257c
unsigned char dhcp
    [in] dhcp 1 is on, 0 is off

```

Return Value:

Code	Value	Description
ERROR_CM_SUCCESS	0	success
ERROR_CM_INVALID_HANDLE	-2	failed with invalid handle
ERROR_CM_INVALID_PARAMETER	-1	Invalid argument
ERROR_CM_INSUFFICIENT_MEMORY	-4	failed, out of memory
ERROR_IO_WRITE_FAILED	-9	Failed to send data
ERROR_IO_WRITE_TIMEOUT	-10	Write data timed out
Other values	Other values	the error code returned by the system